



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-634-011
Job Sheet 170295



Part No: D205-634-011

Job Qty: 1 ea

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/12/18

Job Tracking No:

Due Date: 2/8/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV I SHEET 11 IPP Rev:P 02.08.28 Removed QC5 from Step 5 KJ IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD ver:EC IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC ver:DD IPP Rev:S 10.12.01 as per chg008 DD ver:EC IPP REV:T 12.01.23 AS PER ECN11-684 VER:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/8/18	0.00	0.00	Start Up Stores/Pkg-1		Smb
110	Packaging	1 pcs		2/8/18	0.00	0.00	Packaging1-2		Smb
120	QC	1 pcs		2/8/18	0.00	0.00	QC4		At
125	DC	1 pcs		2/8/18	0.00	0.00	DC		Smb
130	Packaging	1 pcs		2/8/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea		2/8/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D205-634-011 CHG 011

Descriptions: 130 - Identify and pack for shipping as per PPP D205-634-011 Location : FG084

JAN 26 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D205-634-041	1	2	0	0
	K10003	1	2	0	0

Part Specifications

Specifications could not be found.

000105

Plex 1/12/18 3:41 PM dart.poulin.mario

5023352 x1

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com
Part No. _____	
NCR No. _____	
Date : _____	
Description _____	

S035691

Skidtube with Standard Wearplates Fits LH or RH

PART NO: D205-634-011

Original Serial #: S035691

Revision:

Operation:

Change No:

Start up Operation 01/25/18

Job No: 170295

Root Cause	
Environment	☐ No Re-verifica
Design	☐ Operator
Doc/Data	☐ Offset/Setup
Equip/Tooling	☐ Supplier
Handling/Pre	☐ Training
Material	☐ Use for Testin
Internal Transport	☐ Poor Informa
Tribal Knowledge	☐ Rushing
LOA	☐ Product Improvement
Substation	☐ Process Improvement
Past Expiry Date	☐ Manufacturing Process
Misidentified	☐ Past Due

Heat Treat

Wave/Twist in Tube

Marks/Chatter

Cut Too Short

Instructions Incomplete/Unclear

Drill Holes

OTHER : _____

AGAINST DEPARTMENT/PROCESS			
☐ Cross tube	☐ Water Jet	☐ Engineering	☐
☐ Small Fab	☐ Prod. Eng. Coord.	☐ Quality	☐
☐ Finishing	☐ Rec/Store/Packaging	☐ Other	☐
☐ Composite	☐ Supplier		
ve :		MRB (QSI042) Approval	
Disposition		Completed By	
		Lead hand / Supervisor Approval Verification	
		QC / QA Coordinator Approval	

AULT CATEGORY

☐ Power Loss/Surge	☐ Positioned Wrong
☐ Folio/Program	☐ Outside Dimensions
☐ Grain	☐ Over/Under tolerance
☐ Weld	☐ Part Incorrect
☐ Wrong Stock Pulled	☐ Part Lost/Missing
☐ Out of Sequence	☐ Part Moved
☐ Off-set	☐ Drawing
☐ Misabeled	☐ Finish
☐ Fit/Function	☐ Misread
☐ Misaligned/off center	☐ Turning Sequence

Change Record

PAGE 1 OF 1

Part Number: D205-634-011/-011BK/-011DG/-011MB (K10003 PRODUCTION KIT)

Description: SKIDTUBE w/ STANDARD WEARPLATES, LH/RH

[illegible]